



CHRYSLER

Advance Stamping Manufacturing Engineering

Service Bulletin

The following information is available for use in die designs as of the Issue Date listed in the header above. This information will also be included in the next release of the Die Standards in Section 300 - "Service Bulletins" in the order of the Issue Date. If Die Standards is unable to insert this bulletin into the next Release, it will remain in Section 300 until inserted. The "Bulletin No." consists of the last two digits of the year and the order of release.

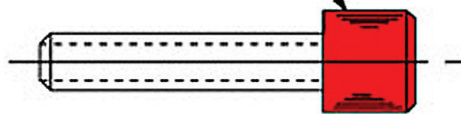
Subject: Removal of Blue Coating on all Metric Fasteners / JIS Fasteners Approved

EFFECTIVE IMMEDIATELY

The requirement of **BLUE (DYE) COATING** for metric fasteners used on Chrysler dies has been **ELIMINATED**. Any left over inventory of blue coated metric screws may continue to be used until the stock is fully depleted. In turn, the head of **IMPERIAL (INCH) FASTENERS** must now be **PAINTED RED**. The removal of the blue dye on the full body of the metric screws has been estimated to save about 20% of the cost of this product.

In order to help with identification between Metric and Inch product after the removal of blue coating, it is required to paint all **Metric Screw Bins BLUE** and **Inch Screw Bins RED**.

IMPERIAL (INCH) FASTENERS TO
HAVE HEAD ONLY PAINTED RED



JIS metric fasteners (along with ASTM metric fasteners) are now **APPROVED** for ONLY dies built overseas. Fasteners must still come from **APPROVED SUPPLIERS**. However, YFS (Fang Sheng Screw Co., Ltd., Taiwan) has been allowed to pilot their metric SHCS starting with the RT11 program.

YFS fasteners are distributed by the following sources:

TAIWAN:

Joint Group 1099 Enterprise Co., Ltd.
1F, No 2 Alley 82, Shou Min Rd. 81151 Nantzu Dist.
Kaohsiung, Taiwan
Contact: Daphne Lia
Tel: +886.7.3656982
Fax: +886.7.3633050
Email: daphne-jointgroup@hotmail.com

CHINA:

SupplyTech - Shanghi
WaiGaoQiao Free Trade Zone
Shanghi, China
Contact: Alex Richter (Cell: 416.605.6014)
Tel: +86 21 5866 1128
Fax: +86 21 5064 0219
Email: arichter@kwrtools.com
Website: www.supplytech.com

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